Transition Fittings
PVC Schedule 40 & 80 to Stainless Steel Conduit

MADE IN USA

Save at Least 1 Hour per Installation.

c **UL** us
PATENTED

Transitions in Less Than 5 Minutes!

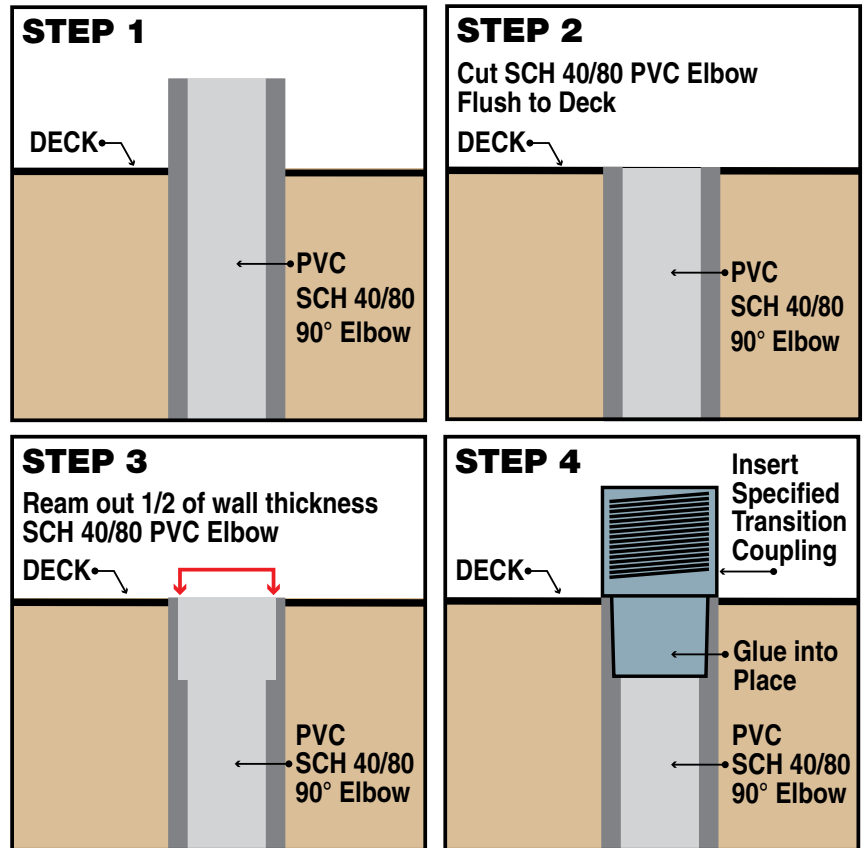**Save Cost on the Rigid Nipple, Tape & Labor**

Use for Entire Job - Not Just for Repair

See Our **Conduit Plug** See page IP27c

See Our **REAMING BITS for Transition Couplings** See page IP15

1/2" thru 4"

All SP Products Inc. Transition Fittings are manufactured for installation to either meet or exceed in accordance with NEMA TC2, TC3 or UL 651 specifications

Transition Couplings	
Size	Catalog #
1/2"	50PVC/SS
3/4"	75PVC/SS
1″	100PVC/SS
1-1/4″	125PVC/SS
1-1/2″	150PVC/SS
2″	200PVC/SS
2-1/2″	250PVC/SS
3″	300PVC/SS
3-1/2″	350PVC/SS
4″	400PVC/SS

STEP 1

DECK

PVC SCH 40/80 90° Elbow

STEP 2

Cut SCH 40/80 PVC Elbow Flush to Deck

DECK

PVC SCH 40/80 90° Elbow

STEP 3

Ream out 1/2 of wall thickness SCH 40/80 PVC Elbow

DECK

PVC SCH 40/80 90° Elbow

STEP 4

Insert Specified Transition Coupling

DECK

Glue into Place

PVC SCH 40/80 90° Elbow

Customer must satisfy all codes and owners' specifications.